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Synthesis and Conformational Analysis of 1, 2-Anhydro-3, 4-di-O-benzyl-6-deoxy-α-D-glucopyranose

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SYNTHESIS AND CONFORMATIONAL ANALYSIS OF

1,2-ANHYDRO-3,4-DI-O-BENZYL-6-DEOXY-α-D-GLUCOPYRANOSE

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ABSTRACT

The title 1,2-anhydro sugar (10) was synthesized from methyl 4,6-O-benzylidene- α -D-glucopyranoside or from 1,2-O-ethylidene- α -D-glucopyranose. The key intermediate for the synthesis was 2-O-acetyl-3,4-di-O-benzyl-6-deoxy-B-D-glucopyranosyl fluoride (8) which was transformed into the target compound by ring closure with potassium tert-butoxide. Calculations by the modified Karplus equation from vicinal coupling constants of 10 suggested that the conformation of 10 was almost an ideal 4 H₅ for the pyranose ring. Conformational analysis for the 1,2-O-(R)-ethylidene intermediates 17 and 20 revealed that their pyranose ring basically adopted a $B_{2,5}$ conformation.

INTRODUCTION

1,2-Anhydro pyranose derivatives are novel monomers for the synthesis of the corresponding stereoregular $(1 \rightarrow 2)$ linked polysaccharides¹ that are important model compounds for immunological research.¹ The 1,2-anhydro sugar derivatives are also valuable glycosyl donors for the stereospecific synthesis of oligosaccharides² in the presence of Lewis acids with complete inversion of configuration at C-1. The synthesis of 1,2-anhydro- β -D-manno-,³ α -D-gluco-,⁴ and α -D-galactopyranose⁵ derivatives by an intramolecular S_{N}^{2} reaction of a free hydroxyl group on C-2 with C-1 bearing a leaving group has been reported. The synthesis of 1,2-anhydro-3,4-di-O-benzyl-6-deoxy- α -D-glucopyranose is of interest as its stereoregular polymerization and subsequent deprotection can afford β -(1 \rightarrow 2) linked 6-deoxy-D-glucopyranan, and its coupling reaction with a suitable glycosyl acceptor can afford

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a B-linked disaccharide containing the 6-deoxy-D-glucopyranose moiety. Here we report the synthesis of 10 and conformational analysis of 10 and a couple of related intermediates 17 and 20.

RESULTS AND DISCUSSION

Iodination methyl 2-O-allyl-3,4-di-O-benzyl-a-Dof glucopyranoside (1)¹⁰ with triphenylphosphine and iodine in the presence of imidazole furnished crystalline 2 (79% yield), which was then treated with sodium borohydride to give methyl 2-O-allyl-3,4-di-O-benzyl-6-deoxy- α -D-glucopyranoside (3). Treatment of 3 with 1 M hydrochloric acid-acetic acid under reflux afforded 2-0ally1-3,4-di-O-benzy1-6-deoxy-D-glucopyranose (4) as crystals. Rearrangement of the allyl group to the propenyl group with tris(triphenylphosphine)chlororhodium and subsequent treatment with 1 M hydrochloric acid gave crystalline 3,4-di-O-benzyl-6-deoxy-Dglucopyranose (5). Acetylation of 5 with acetic anhydride in pyridine afforded the 1,2-diacetate 6 (98% yield, as crystals), which was chlorinated with hydrogen chloride in diethyl ether to give 2-O-acetyl-3,4-di-O-benzyl-6-deoxy- α -D-glucopyranosyl chloride (7) (72% yield). Fluorination of 7 was carried out with silver fluoride in a dark room and crystalline 2-O-acetyl-3,4-di-Obenzyl-6-deoxy-B-D-glucopyranosyl fluoride (8) was obtained as the major product (70% yield) together with a small amount of the α anomer. Anhydro ring formation of 8 was readily carried out overnight at room temperature with potassium tert-butoxide in 1,2-anhydro-3,4-di-O-benzyl-6-deoxy-a-Doxolane to give glucopyranose (10) in a high yield. It was also possible to get 10 in high yield by deacetylation of 8 with potassium tert-butoxide. Compound 9 was first formed in a short time and then through epoxide formation with sodium hydride yielded 10.

The 1,2-diacetate 6 was also obtained via another process. Tosylation of methyl 3,4-di-O-benzyl- α -D-glucopyranoside (11)¹¹ afforded crystalline 12 which was reduced with lithium aluminium hydride to give crystalline methyl 3,4-di-O-benzyl-6-deoxy- α -D-glucopyranoside 13. Acetylation of 13 followed by acetolysis of the resulting acetate 14 furnished 6 in good yield.

The ethylidene group was reported to be a good protective group for the synthesis of 1,2-anhydro galactopyranose derivative.⁵ Thus, preparation of 3,4-di-O-benzyl-6-deoxy-D-glucopyranose (5) starting from 1,2-O-(R)-ethylidene- α -D-glucopyranose (15)¹² was also carried out. Iodination of 15 with triphenylphosphine and iodine in the presence of imidazole yielded the iodide 16 that was acetylated to give **17** followed by reduction with sodium borohydride to give **18**. Benzylation of **18** or its diacetate **19**, followed by acid hydrolysis, gave **5**.

The target 1,2-anhydro pyranose derivative 10, a crystalline compound with a low melting point, was found to be acid-labile but relatively stable in basic media at -20 °C. It was not stable during storage at room temperature. Elemental analysis did not give a satisfactory result. Compound 10 was characterized by ¹H NMR spectrometry. The ¹H NMR spectrum of 10 showed an upfield signal of H-2 at δ 3.05 characteristic of the epoxide ring.^{5,6}

Conformational analysis of the 1,2-anhydro sugar derivative was carried out by ¹H NMR spectromertry in conjunction with calculations using a modified Karplus equation.⁷ Two conformations, ⁴H₅ and ⁵H₄, may be considered for 10, as shown in Fig.1. In the ⁴H₅ conformation, the C-6, C-3, and C-4 substituents are all in equatorial positions, while in the ⁵H₄ conformation they are all axially oriented. Considering the thermodynamic stability, the ⁵H₄ conformation is not stable due to the unfavorable interaction between BnO-C-3 and CH₃-C-5, and between BnO-C-4 and epoxide oxygen. Therefore, the ⁴H₅ conformation will be favored. This postulate was supported by the experimental results as indicated later.

The ¹H NMR spectrum of **10** was fully assigned by use of single frequency decoupling. The anomeric proton signal appeared as a doublet of doublets at δ 4.87 with $J_{1,2} = 2.5$ Hz, and $J_{1,3} = 0.8$ Hz, The upfield doublet at δ 1.25 with $J_{5.6} = 7.1$ Hz, was designated as H-6. The chemical shifts at δ 3.05, 3.93, 3.15, and 3.72 were assigned as H-2, H-3, H-4, and H-5, respectively. The large coupling constants, 9.9 Hz between H-4 and H-5 and 7.9 Hz between H-3 and H-4, clearly indicate that 10 has a conformation ${}^{4}H_{s}$ with trans-diaxial relation between H-4 and H-5, and between H-3 and H-4. The torsion angles between H-4 and H-5 $(\phi_{4.5})$ and between H-3 and H-4 $(\phi_{3,4})$ for 10 were 180° and 162°, respectively, according to the calculations by the modified Karplus equation⁷ from the coupling constants $J_{4,5}$ and $J_{3,4}$. Because the modified Karplus equation is not valid for the planar portion of the pyranose ring, the H-H torsion angles $\phi_{1,2}$ and $\phi_{2,3}$ calculated by the equation did not represent the true angles of the molecule. Comparison of the torsion angles $\phi_{4,5}$ and $\phi_{3,4}$ for 10 to $\phi_{4,5}$ (180°) and $\phi_{3,4}$ (170°) for the Darling molecular model with the conformation ${}^{4}H_{z}$ indicated that 10 took almost an ideal ${}^{4}\text{H}_{5}$ conformation, similar to the





FIG. 1. Two possible conformations, ${}^{4}\text{H}_{5}$ and ${}^{5}\text{H}_{4}$, for 10.



conformation of 1,2-anhydro-3,4-di-O-benzyl- β -D-rhamnopyranose⁸ (21), but slightly different from that of 1,2-anhydro-3,4,6-tri-O-benzyl- α -D-glucopyranose⁶ (22). The chemical shifts, coupling constants, and torsion angles for 10, 21, and 22 are shown in Table 1.

Conformational analysis of the 1,2-O-(R)-ethylidene intermediates, diacetate of 16(17) and 20, were also carried out by the same method as described previously for 10. The full assignments of the ¹H NMR spectra of 17 and 20 were accomplished by single frequency decoupling. H-3 and H-5 signals overlapped in 20 but were well resolved in 17. H-2, H-3, H-4, and H-5 in both of the spectra appeared as complicated multiplets but the coupling constants J_{2.3}, J_{3.4}, J_{2.4}, and J_{4.5} were obtained from the simplifield signals following selective decoupling. Both 17 and 20 gave an upfield signal at δ 5.09 as a guartet for the methine proton of the dioxolane ring, clearly indicating that it is in axial position (R configuration). The large $J_{4.5} = 9.2$ Hz and 9.1 Hz for 17 and 20 implied their trans-diaxial relation. The small coupling constants $J_{2,3} = 2.9$ Hz, and $J_{3,4} = 2.2$ Hz for 17 and $J_{2,3}$ = 3.4 Hz, $J_{3,4}$ = 3.1 Hz for 20 indicated that their pyranose ring had a considerable deformation in comparison with the normal ${}^{4}C$, conformation. Inspection of the molecular model in conjunction with the calculations by the modified Karplus equation⁷ showed that the conformations of the pyranose ring in 17 and 20 were basically $B_{2.5}$ with slight deformation. This conformation was slightly different from 3,4,6-tri-O-acetyl-1,2-O-(R)-ethylidene- α -Dthat of glucopyranose¹⁰ having a skew-boat ($^{o}S_{2}$) conformation for the pyranose ring.

EXPERIMENTAL

General Methods.- Melting points were determined with a "Mel-Temp" apparatus. Optical rotations were determined with a Perkin-Elmer 241-MC automatic polarimeter for solutions in a 1-dm, jacketed cell. ¹H NMR spectra were recorded with Varian XL-400 spectrometer, for solutions in CDCl₃, with tetramethylsilane (Me₄Si) as internal standard. Chemical shifts were expressed in ppm down field from the internal Me₄Si absorption. Analytical LC was performed by use of a pump (Model YSB-2, made in China), stainlesssteel columns packed with silica gel (10 x 150 mm, or 4.6 x 250 mm), a differential refractometer (Model 1107L, made by LDC, Division of Milton Roy Company, Florida, U. S. A.), and ethyl

TABLE 1.

 $\label{eq:chemical Shifts($$), H-H Coupling Constants(Hz), and H-H Torsion Angles($$) for Compounds 10, 21 and 22.$

		H-1	H-2	Н-	•3	H-4	H-5	H-6	H-6'
Experimental value of H chemical shifts	10 21 22	4.87 4.90 4.99	3.0 3.3 3.0	53. 53. 63.	93 90 98	3.15 3.58 3.65	3.72 3.70 3.74	1.28 1.28 3.77	3,66
	<u></u>	Jı	, 2 ^J	1,3	^J 2,3	J _{3,4}	J4,5		
Experimental value of H-H coupling constants	10 21 22	2. 2. 2.	5 8 4	0.8 0 1.0	0 1.8 0	7.9 8.3 7.8	9. 9. 7.	9 9 8	
	¢3,4		4	Φ _{4,5}					
Calculated from the coupling conatants by the modified Karplus equation			10 21 22	162 165 161	-	180 180 151			
Measured from model	⁴ H ₅			170		180			

TABLE 2.

Chemical Shifts(δ), H-H Coupling Constants(Hz) and H-H Torsion Angles(°) for Compounds 17 and 20

	H-1	H-2	H-3	H-4	H-5	H-6	H-6'
Experimental value 1 of H chemical 2	7 5.59 0 5.42	4.03	5.16 3.80	4.77 3.29	3.82 3.80	3.39 1.30	3.18
shifits							
	J _{1,2}	J _{2,3} J ₂	,4 ^J 3,4	J4,5 J	5,6 ^J 5,	6 ^{. J} 6,0	5'
Experimental value 1	7 4.9	2.9 0	.9 2.	2 9.2	3.5	7.1	10.8
of H-H coupling 2 constants	0 4.9	3.4 0	.5 3.	1 9.1	6.6		
			¢1,2	φ _{2,3}	φ _{3,4}	¢4,5	
Calculated from			_				
the coupling		17	339	293	124	17	3
modified Karplus		20	339	296	131	17	3
equation							-
Measured from model B _{2.5} with							
some puckering at C- some flattening at C	4 and so -1	ome	335	295	130) 1	75

TABLE 3.

 $^{1}\mathrm{H}$ NMR chemical shifts (5) and coupling constants (Hz) for 2, 3, 4, 5, 6, 7, 8, 10, 12, 13, 17, 19, 20.

	2	3	4 α-anomer	4 ß-anomer	5 α-anomer	5 ß-anomer	6 α-anomer	6 ß-anomer
H-1 J1,2	4.83(d) 3.9	4.70(d) 3.9	5.22(d) 3.8	4.62(d) 9.2	5.16(d) 3.7	4.51(d) 8.9	6.21(d) 3.7	5.60(d) 8.5
н-2 ^J 2,3	3.38(m)	3.45(dd) 9.0	3.47(dd) 9.2) 3.23(t) 9.2	3.65(dd) 9.3	3.43(t) 8.9	5.03(dd) 9.4	5.09(t) 8.5
H-3 ^J 3,4	4.00(t) 9.2	3.90(t) 9.0	3.87(t) 9.2	3.56(t) 9.2	3.76(t) 9.3	3.52(t) 8.9	3.96(t) 9.4	3.69(t) 8.5
H-4 ^J 4,5	3.38(m)	3.11(t) 9.0	3.12(t) 9.2	3.17(t) 9.2	3.14(t) 9.3	3.20(t) 8.9	3.31(t) 9.4	3.56(t) 8.5
H-5	3.38(m)	3.72(m)	4.10(m)	3.42(m)	4.00(m)	3.46(m)	3.86(m)	3.53(m)
H-6 ^J 5,6	3.39(m)	1.24(d) 6.1	1.24(d) 6.1	1.28(d) 7.1	1.27(d) 6.0	1.31(d) 6.1	1.28(d) 6.0	1.32(d) 6.1
Ar-H	7.30(m)	7.27(m)	7.28(m)	7.28(m)	7.31(m)	7.31(m)	7.31(m)	7.31(m)
^{PhCH} 2 2 _J	4.97 4.79(q _{AB}) 11.6	4.92 4.77(q 11.1	4.76(m) AB ⁾	4.76(m)	4.75(m)	4.75(m)	4. 78(m)	4. 78(m)
^{PhCH'} 2 2 _J	4.96 4.70(q _{AB}) 11.0	4.87 4.60(q) 11.1	4.76(m) 4.8 ⁾	4.76(m)	4.75(m)	4. 75(m)	4.78(m)	4.78(m)
^{CH} 2 ^{=CH}	5.94(m)	5.90(m)) 5.90(m)				
сн ₂ =сн 2 _Ј 3 _Ј	5.33 5.22(2bd) 17.0 9.8	5.27) 5.17(2) 18.0 9.6	5.29 od) 5.19(17.1 10.4	2bd)				
CH2=CH-C	CH ₂ 4.20(m)) 4.17(r	n) 4.20(m)				
сн ₃ 0	3.48(5)) 3.38(1	3)					
сн _з со							2.12(s 1.98(2s)) 2.09(s) 1.94(2s)

(continued)

TABLE 3. Continued

10 12 13 17 8 8 19 20 7 α -anomer β -anomer 6.22(d) 5.54(dd) 5.17(dd) 4.87(d) 4.71(d) 4.67(d) 5.59(d) 5.54(d) 5.52(d) H-1 3.7 3.2 9.5 2.5 3.8 4.4 4.9 4.7 4.9 J1,2 J_{1,F} 54.0 52.3 J_{1,3} 0.8 H-2 4.92(dd) 5.20(m) 5.10(m) 3.05(d) 3.65(dd) 3.71(m) 4.03(m) 4.00(m) 4.02(m) J_{2,3} 9.1 2.5 9.2 2.9 3.4 0.9 0.5 ^J2,4 H-3 4.05(t) 3.70(m) 3.64(t) 3.93(dd) 3.76(t) 3.71(m) 5.16(dd) 5.17(dd) 3.80(m) J3,4 9.1 9.5 7.8 9.2 2.2 3.4 H-4 3.27(t) 3.44(m) 3.42(m) 3.15(dd) 3.47(t) 3.13(t) 4.77(m) 4.71(dd) 3.29(m) 9.5 9.9 9.2 8.7 J4,5 9.1 9.2 9.3 9.2 H-5 4.10(m) 3.60(m) 3.61(m) 3.73(m) 3.83(m) 3.71(m) 3.82(m) 4.00(m) 3.80(m) 1.31(d) 1.26(d) 1.36(d) 1.25(d) 4.25(d) 1.29(d) 3.39(d) 1.27(d) 1.30(d) H-6 5.7 6.5 6.5 7.1 3.2 5.2 4.8 5.7 6.6 ^J5,6 10.6 J6,6' н-6' 3.18(d) 5.3 J5.61 Ar-H 7.30(m) 7.31(m) 7.29(m) 7.30(m) 7.29(m) 7.32(m) 7.32(m) PhCH, 4.88 5.36(m) 4.84 4.83 4.93 4.91 4.71 4.66(q_{AB}) 4.68(q_{AB}) 4.64(q_{AB}) 4.84(q_{AB}) 4.85(q_{AB}) 4.61(q_{AB}) 2_{.J} 10.8 10.6 10.9 11.4 10.4 11.8 PhCH'2 4.84 5.36(m) 4.78 4.80 4.85 4.88 4.63 $\begin{array}{c} \textbf{4.78}(\textbf{q}_{\textbf{AB}}) & \textbf{4.64}(\textbf{q}_{\textbf{AB}}) & \textbf{4.69}(\textbf{q}_{\textbf{AB}}) & \textbf{4.49}(\textbf{q}_{\textbf{AB}}) & \textbf{4.64}(\textbf{q}_{\textbf{AB}}) \\ \textbf{11.5} & \textbf{11.3} & \textbf{11.1} & \textbf{10.8} & \textbf{10.5} \end{array}$ 4.47(q_{AB}) 2_J 11.5 12.0 CH3CO 2.04(s) 2.00(s) 1.99(s) 2.44 2.13(25) 2.13(28) сн_зз^{сн} 5.09(q) 5.09(q) 5.09(q) 5.0 4.9 4.9 CHACH 1.52(d) 1.54(d) 1.49(d) CH2O 3.39(s) 3.41(s) CH3 of TS 2.44(8) ArH-2,6 of Ts 3_J 7.81(d) 8.0 ArH-3,5 of Ts 7.23(m)

acetate-petroleum ether (bp 60-90 °C) as the eluant at a flow rate of 1-4 mL/min. Thin-layer chromatography (TLC) was performed on silica gel HF or GF, detection being affected by charring with 30% (v/v) sulfuric acid in methanol or sometimes by a UV detector. Column chromatography was conducted by elution of columns (16 x 240 mm, 18 x 300 mm, 35 x 400 mm) of silica gel (120-200 mesh, made in China). Solutions were concentrated at a temperature <50 °C under diminished pressure.

2-O-Allyl-3,4-di-O-benzyl-6-deoxy-6-iodo-a-D-Methyl glucopyranoside (2). To the solution of 1¹¹ (2.8 g, 6.83 mmol) in toluene (100 mL) were added triphenylphosphine (3.55 g, 13.6 mmol), imidazole (2.43 g, 35.5 mmol), and iodine (3.17 g, 12.5 mmol). The mixture was heated under reflux with vigorous stirring until the colour disappeared (15 min). TLC (2:1 petroleum ether-ethyl acetate) indicated that the starting material disappeared. After cooling the mixture to room temperature, a solution of sodium hydrogencarbonate (3 g) in water (60 mL) was added with stirring, then iodine was added until the colour of the mixture remained purple. Aqueous sodium thiosulfate (10%) was added dropwise with stirring until the purple colour was removed. The mixture was then diluted with ethyl acetate (100 mL), washed twice with water, and concentrated. The residue was dissolved in ether (70 mL) at 0 $^{\circ}$ C, and filtered to remove triphenylphosphine oxide. Concentration of the ether solution afforded crude product 2 which was purified by column chromatography to give white crystals (3.05 g, 79%); mp 55-57 °C; $[\alpha]_{\mathcal{P}}^{20}$ +66.0° (c 3.5, chloroform).

Anal. Calcd for C₂₄H₂₉O₅I: C, 54.97; H, 5.57. Found: C, 54.61; H, 5.63.

2-O-Allyl-3,4-di-O-benzyl-6-deoxy-a-D-glucopyranoside Methyl (3). To a solution of 2 (3 g, 5.66 mmol) in acetonitrile (100 mL) was added sodium borohydride (450 mg, 12.2 mmol). The mixture was heated under reflux with vigorous stirring for 6 h. Then the mixture was concentrated and the residue was poured into ice-water mL) with stirring. The mixture was extracted with (150 dichloromethane (30 mL) three times, dried over sodium sulfate and concentrated. Purification of the syrup by column chromatography (3:1 petroleum ether-ethyl acetate) gave 3 (1.76 g, 80%); $[\alpha]_{p}^{20}$ +41.8° (c 5.2, chloroform).

Anal. Calcd for $C_{24}H_{30}O_5$: C, 72.34; H, 7.59. Found: C, 72.05; H, 7.51.

2-O-Allyl-3,4-di-O-benzyl-6-deoxy-D-glucopyranose (4). A mixture of 3 (1.7 g, 4.3 mmol), acetic acid (80%, 30 mL) and

hydrochloric acid (1 M, 10 mL) was boiled under reflux for 4 h. TLC (2 : 1 petroleum ether-ethyl acetate) indicated that the starting material disappeared. The mixture was extracted with dichloromethane, washed with saturated sodium hydrogencarbonate and then water, and concentrated to dryness. Purification of the crude crystals by column chromatography (2:1 petroleum ether-ethyl acetate) yielded white crystals 4 (1.3 g, 76%) which was a mixture of α and β isomers in a ratio 3:2; mp 86.5-87.5 °C; $[\alpha]_{\mathcal{D}}^{20}$ +24.5° (c 2.0, chloroform).

Anal. Calcd for C₂₃H₂₈O₅: C, 71.78; H, 7.34. Found: C, 71.55; H, 7.40.

3,4-Di-O-benzyl-6-deoxy-D-glucopyranose (5). Compound 4 (1.2 g, 3.1 mmol) was dissolved in ethanol (90%, 30 mL) and tris(triphenylphosphine)chlororhodium (50 mg, 0.054 mmol) was added to the solution. The mixture was boiled under reflux with stirring for 9 h. TLC (2:1 petroleum ether-ethyl acetate) indicated that the starting material disappeared. The mixture was filtered and the filtrate concentracted to give crude crystals. Purification of the crystals by column chromatography (1:1 petroleum ether-ethyl acetate) yielded white crystals 5 (0.86 g, 80%) which was a mixture of α and β isomers in a ratio of 7:3; mp 85-86 °C; $[\alpha]_p^{20}$ +62.1° (*C* 3.0, chloroform).

Anal. Calcd for C₂₀H₂₄O₅: C, 69.75; H, 7.02. Found: C, 69.60; H, 6.96.

1,2-Di-O-acetyl-3,4-di-O-benzyl-6-deoxy-D-glucopyranose (6). Compound 5 (0.8 g, 2.3 mmol) was treated with pyridine (3 mL) and acetic anhydride (1.5 mL) by a standard method. Compound 6 was obtained in a quantitative yield as crystals consisting of α and β anomer in a ratio of 4:5; mp 113-113.5 °C; $[\alpha]_{p}^{20}$ +21.1° (c 2.7, chloroform).

Anal. Calcd for $C_{24}H_{28}O_7$: C,67.27; H, 6.59. Found: C,67.35; H, 6.84.

2-O-Acetyl-3,4-di-O-benzyl-6-deoxy- α -D-glucopyranosyl chloride (7). A solution of compound 6 (830 mg, 2 mmol) in dry diethyl ether (30 mL) was saturated with hydrogen chloride gas under a nitrogen atmosphere at 0 °C. Then the solution was kept at room temperature in a sealed bottle for 2 h. TLC (3:1 petroleum etherethyl acetate) indicated the reaction to be complete. The solution was concentrated to a syrup which was dissoved in dichloromethane (2 mL), and the solution concentrated. This procedure was repeated several times, and the product was purified by column chromatography (3:1 petroleum ether-ethyl acetate) to give 7 as a syrup (560 mg, 72%); $[\alpha]_{D}^{20}$ +127.3 °C (c 5.6, chloroform). Anal. Calcd for C₂₂H₂₅O₅Cl: C, 65.26; H, 6.22. Found: C, 65.36; H, 6.20.

2-O-Acetyl-3,4-di-O-benzyl-6-deoxy-B-D-glucopyranosyl fluoride (8). To a solution of 7 (150 mg, 0.37 mmol) in 2:5 acetonitrilebenzene (3.5 mL) was added solid silver fluoride (60 mg, 0.41 mmol), and a white precipitate of silver chloride formed. The mixture was stirred vigorously in a dark room for 16 h at room temperature, then centrifuged, and the solid was washed repeatedly with benzene. The combined washings and supernatant liquor were concentrated to dryness and a crude crystalline mixture of 8 together with a small amount of α -isomer was obtained. Purification of the mixture by column chromatography (4:1 petroleum ether-ethyl acetate) yielded crystalline 8 (100 mg, 70%), and crystalline α isomer (20 mg, 14%). Compound 8: mp 125-126 °C; $[\alpha]_D^{20} + 21^\circ$ (c 5.8, chloroform).

Anal. Calcd for $C_{22}H_{25}O_5F$ (8): C, 68.04; H, 6.49. Found: C, 67.94, H, 6.53.

1,2-Anhydro-3,4-di-O-benzyl-6-deoxy- α -D-glucopyranose (10). To a solution of 8 (80 mg, 0.21 mmol) in dry oxolane (4 mL) was added potassium tert-butoxide (40 mg, 0.36 mmol), and the mixture was stirred at room temperature for 16 h. TLC (3:1 petroleum etherethyl acetate) indicated that the starting material 8 and the intermediate 3,4-di-O-benzyl-6-deoxy- β -D-glucopyranosyl fluoride (9) had disappeared. The mixture was concentrated to dryness and the residue was repeatedly extracted with 3:1 petroleum etherethyl acetate, and the extracts was combined and concentrated to give 10 as white crystals (57 mg, 85%); mp 51-52 °C; $[\alpha]_{p}^{20}$ +5.8° (c 6.0, chloroform).

Anal. Calcd for $C_{20}H_{24}O_4$: C, 73.61; 6.79. Found: C, 74.03; H, 6.80.

(b) To a solution of 8 (10 mg, 0.025 mmol) in dry oxolane (1 mL) was added potassium *tert*-butoxide (5 mg, 0.045 mmol) and the mixture was stirred at room temperature for 2 h. TLC (3:1 petroleum ether-ethyl acetate) indicated that the starting material disappeared. Then the mixture was filtered and the residue was washed with oxolane. To the filtrate was added sodium hydride (80%, 1.6 mg, 0.05 mmol) and the mixture was stirred at room temperature for 3 h. TLC (3:1 petroleum ether-ethyl acetate) indicated that the reaction was complete. Filtration, then concentration of the filtrate afforded crude 10 that was purified by recrystallization from ether-petroleum ether.

Methyl 3,4-Di-O-benzyl-6-O-p-toluenesulfonyl- α -D-glucopyranoside (12). Methyl 3,4-di-O-benzyl- α -D-glucopyranoside (11) was obtained

by mono-O-benzylation of methyl 4,6-O-benzylidene glucopyranoside as a by-product (33%) by phase transfer method,¹¹ and followed by reduction with anhydrous aluminium chloride and lithium aluminium hydride in dry diethyl ether and dichloromethane¹⁰ (70%). To a solution of 11 (748 mg, 2 mmol) in dry pyridine (4 mL) was slowly added p-toluenesulfonyl chloride (380 mg, 2.05 mmol) at 0 °C and the reaction was carried out at room temperature for 16 h. TLC (2:1 petroleum ether-ethyl acetate) indicated that the starting material disappeared. The mixture was poured into ice-water (50 mL), extracted with dichloromethane (8 mL), washed with 1 N HCl and dried over sodium sulfate, and then concentrated. Purification of the syrup by column chromatography (3:1 petroleum ether-ethyl acetate) yielded white crystals 12 (950 mg, 90%); mp 69-70 °C; $[\alpha]_{p}^{20}$ +154° (c 3.1, chloroform).

Anal. Calcd for $C_{28}H_{32}O_8S$: C, 63.63; H, 6.06. Found: C, 63.56; H, 6.19.

Methyl 3,4-Di-O-benzyl-6-deoxy- α -D-glucopyranoside (13). To a solution of 12 (900 mg, 1.7 mmol) in dry oxolane was added lithium aluminium hydride (90 mg, 2.3 mmol). The mixture was boiled under reflux with stirring for 4 h. TLC (2:1 petroleum ether-ethyl acetate) indicated that the starting material disappered. Then the mixture was cooled, filtered and washed with dichloromethane. The organic phase was concentrated to a syrup. Purification of the syrup by column chromatography (3:1 petroleum ether-ethyl acetate) yielded white crystals of 13 (310 mg, 70%); mp 97-98 °C; $[\alpha]_p^{20}$ +33.2° (c 3.3, chloroform).

Anal. Calcd for $C_{21}H_{26}O_5$: C, 70.39; H, 7.26. Found: C, 70.20, H, 7.35.

1,2-Di-O-acetyl-3,4-di-O-benzyl-6-deoxy-D-glucopyranose (6) from 13. Compound 13 (270 mg, 0.7 mmol) was treated with pyridine and acetic anhydride by a standard method to give compound 14 quantitatively (300 mg). A solution of 14 (300 mg, 0.84mmol) in acetic anhydride-acetic acid-sulfuric acid (50:20:0.5, 6mL) was stirred for 4 h at room temperature. TLC (3:1 petroleum etherethyl acetate) indicated that the reaction was complete. The mixture was poured into an ice-cooled solution of aqueous potassium carbonate. The product was extracted with dichloromethane, the extract was dried over sodium sulfate and concentrated to a syrup. Purification of the syrup by column chromatography (3:1 petroleum ether-ethyl acetate) yielded white crystals of 6 (210 mg, 60%).

6-Deoxy-1,2-O-(R)-ethylidene-6-iodo- α -D-glucopyranose (16) and its diacetate (17). To a solution of 1,2-O-(R)-ethylidene- α -D- glucopyranose¹² 15 (1.2 g, 5.83 mmol) in dioxane (40 mL) were added triphenylphosphine (2.9 g, 11.7 mmol), imidazole (2 g, 29.6 mmol) and iodine (2.6 g, 10.2 mmol). The mixture was boiled under reflux for 20 min with vigorous stirring. TLC (ethyl acetate) indicated that the starting material disappeared. Then the mixture was cooled to room temperature and a solution of sodium hydrogencarbonate (2.5 q) in water (50 mL) was added with stirring. Iodine was added until the colour of the mixture remained purple. Aqueous sodium thiosulfate (10%) was added dropwise with stirring until the purple colour was removed. The mixture was then diluted with dichloromethane (20 mL), extracted with dichloromethane (10 mL) 7-8 times, dried over sodium sulfate and concentrated. Purification of the syrup by column chromatography (1:1 petroleum ether-ethyl acetate) gave 16 as a syrup (1 g, 54%). Acetylation of **16** gave the diacetate 17; mp 116-117 0°C; $[\alpha]_{D}^{20}$ +15.5° (c 3.2, chloroform).

Anal. Calcd for $C_{12}H_{17}O_7I$: C, 36.00; H, 4.25. Found: C, 36.08; H, 4.06.

6-Deoxy-1,2-O-(R)-ethylidene- α -D-glucopyranose (18) and its Diacetate (19). To a solution of 16 (0.7 g, 2.2 mmol) in acetonitrile (30 mL) was added sodium borohydride (200 mg, 5.5 mmol). The mixture was boiled under reflux with vigorous stirring for 6 h. TLC (ethyl acetate) indicated that the starting material disappeared. The reaction mixture was concentrated and the residue was poured into ice-water (50 mL) with stirring, and the mixture extracted with dichloromethane repeatedly, dried over sodium sulfate and concentrated. Purification of the syrup by column chromatography (1:1 petroleum ether-ethyl acetate) gave 18 as a syrup (0.33 g, 78%). Acetylation of 18 give the diacetate 19; $[\alpha]_p^{20}$ +54° (c 3.0, chloroform).

Anal. Calcd for $C_{12}H_{18}O_7$: C, 52.55; H, 6.57. Found: C, 52.53; H, 6.33.

 $3,4-\text{Di-O-benzyl-6-deoxy-1,2-O-(R)-ethylidene-\alpha-D-glucopyranose}$ (20). To a solution of 19 (0.3 g, 1.1 mmol) in toluene (20 mL) was added finely powdered potassium hydroxide (440 mg, 11 mmol) with vigorous stirring. The mixture was boiled under reflux, and benzyl chloride (4.8 mL, 5.5 mmol) was added dropwise within 5 min. The reaction was continued with vigorous agitation under reflux for 2 h. TLC (3:1 petroleum ether-ethyl acetate) indicated that the reaction was complete. The reaction mixture was subjected to steam distillation directly for removal of excess benzyl chloride. Then the mixture was extracted with dichloromethane, dried over sodium sulfate, and concentrated to a syrup. Purification of the syrup by column chromatography (3:1 petroleum ether-ethyl acetate) gave pure **20** (370 mg, 90%); $[\alpha]_{p}^{20}$ +21.1° (c 3.5, chloroform).

Anal. Calcd for $C_{22}H_{26}O_5$: C, 71.31; H, 7.09; Found: C, 70.78; H, 7.43.

3,4-Di-O-benzyl-6-deoxy-D-glucopyranose (5) from 20. To a solution of 20 (300 mg, 0.81 mmol) in dioxane was added 1M sulfuric acid (3 mL), and the mixture was boiled under reflux with stirring for 4 h. TLC (2:1 petroleum ethyl-ethyl acetate) indicated that the reaction was complete. The mixture was neutralized with sodium bicarbonate with cooling, and then concentrated to a syrup that was partitioned between water and dichloromethane. The organic layer was dried over sodium sulfate and concentrated, and white crystals of 5 (210 mg, 85%) obtained.

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